

Fitting Instructions

Discovery 2 - Steering Guard

Please read through these instructions before commencing any work.

A - Initial preparation of vehicle before fitting the steering guard

Important - Refer to Owner's Manual before proceeding for safety set up instructions.

1. Remove bumper assembly;
 - A - Remove the dust shields
 - B - Remove bolts from inner wing (one either side)
 - C - Remove four central bolts (behind crash cans)
 - D - Disconnect light cables and remove bumper.
2. Mark position of crash cans on chassis rail with marker or masking tape.
3. Chassis rail to crash can; remove 4 nuts & washers, turn bolts around so they are facing inwards to assist fitting steering guard frame - thread to be in line with inside edge of crash cans.
4. Steering box; remove 2 bolts - upper and lower - on right hand side.

B - Fitting the steering guard

1. Remove blade from the steering guard for ease of fitting.
2. Slide steering guard frame into chassis rail and slide the rear up and back to steering box.
3. Slide crash can bolts into steering guard frame. Do not fix the nuts yet.
4. Loosely fit the 2 new steering box bolts (supplied).
5. On the opposite side to the steering box, fit drop bar and buffer plate with steering guard plate (supplied) to chassis using 2 existing steering box bolts (ref section A4).
6. Fix 2 new steering box bolts with Loctite (120mm long ref section B4).
7. Pinch up all the 8 bolts and check the fitment of the guard.
8. Tighten all bolts to Land Rover specification (torque wrench settings).
9. Check the crash cans are realigned.
10. Fit steering guard blade using the 8 flange bolts (supplied).
11. Re-fit bumper.