

## Fitting Instructions For Td5 EGR Removal Kit



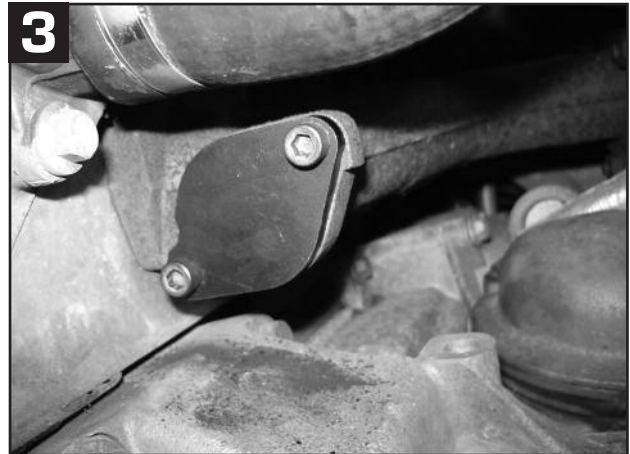
**1** Remove sound deadening pad of the engine and top radiator cover; also if needed, remove engine fan to allow easy access.

Remove actuator pipe from EGR valve and blank off, then undo the jubilee clip on the inlet hose and remove the hose. Place a clean rag down the hose to stop anything from falling down it.



**2** If fitted remove the EGR water cooler pipes, re-route them down the side of the engine and join them together and secure them to the engine.

Remove the four pins holding the EGR valve to the inlet manifold and the two on the exhaust manifold, then remove the pipe clamp bolts and then remove the assembly from the engine.



**3** Clean up the face on the exhaust manifold and fit the new blanking plate using the existing pins and some exhaust assembly paste if needed.



**4** Clean surface of inlet manifold, fit gasket and new inlet adaptor then secure with original fixing bolts. Remove rag from hose and refit to adaptor and tighten jubilee clip.

Remove any tools or rag from the engine and refit the engine fan (if removed), the radiator cover and sound deadening pad. Run vehicle to check for leaks then take it for a drive.