

### FITTING INSTRUCTIONS

Part Number - PCC108460/PCC108470

## Warning - Warranty will be void if we consider the failure to be over-pressurisation of the cooling system.

Over pressurisation usually appears as a crack across the top tank of the radiator or there may be evidence of extreme cooling system pressure elsewhere in the system.

If the radiator you are replacing shows evidence of this type of failure, the cooling system must be checked before fitting any replacement.

### Use

6 litres ethylene glycol based anti-freeze (containing no methanol) with non-phosphate corrosion inhibitors suitable for use in aluminium engines.

*These procedures should be followed when carrying out any service work that requires draining and refilling of the cooling system.*

### Coolant Fill Procedure

1. Ensure all hose connections are made and clips are fitted and secure, remove expansion tank cap.
2. Remove radiator bleed hose from the expansion tank, blow through the pipe with air line, then re-connect.
3. Fill cooling system through expansion tank to top of seam, continue to fill until the level settles.
4. Start up the engine and allow to idle, the coolant level will fall, monitor level and top up expansion tank to a level 10mm below seam.
5. When level settles, hold engine speed at 2,000rpm until temperature gauge reaches normal, recheck level and top up as necessary.
6. Replace expansion tank cap. If the heater fails to warm up, return to point 2 and repeat procedure.

#### Disclaimer

These fitting instructions are intended for general guidance only. No responsibility will be accepted for damage to persons, property, equipment or vehicles caused during or arising from the fitment or using of this product. Fitting this item to your vehicle may constitute a vehicle modification and therefore we strongly recommend that you check the product complies with local laws and legislation and always inform the vehicle's insurance company accordingly.