

PROCEDURE FOR FRONT SIDE STEP

When front fuel tank is not fitted

1. Attach support stay (B), single hole end to bracket (A) using bolt spring washer and nut, identical to fixings (Q,P,O).
2. Attach the bracket (A) to the two pre-drilled holes in No. 1 body outrigger, using bolt (F) spring washer (E) and riv-nut D.
3. Secure the step support (S) to the two pre-drilled holes in the sill channel using bolts (I), washers (H) and nyloc nuts (G).
4. Attach support stay (B) to a suitable hole in step support (S) using bolt (Q) spring washer (P) and nut (O).

When front fuel tank is fitted items 5, 6 and 7.

5. Remove outer fuel tanker mounting and fit support stay (K), single hole end in this position, using bolt (J) and the existing washer and nut.
6. Secure the step support (S) to the two pre-drilled holes in the sill channel using bolts (I) washers (H) and nyloc nuts (G).
7. Attach support stay (K) to a suitable hole in step support (S) using bolt (Q) spring washer (P) and nut (O).
8. Fit side step assembly (N) to hinge eyes in support bracket, using hinge pin (L) and secure using washer, spring washer and split pin (M) at each end.
9. Mark a position in the middle of the body sill panel and in line with the folding step. Drill a 4.5mm (3/16") diameter hole for fixing the rubber buffer.
10. Fit rubber buffer (W) to sill panel using screw (Y), plain washer (X) under screw head, plain washer (V), spring washer (U) and nut (T).
11. Fit spring (R) for step, to hole in bracket and extension on folding step.
12. Tighten all bolts and check folding step movement.

PROCEDURE FOR REAR SIDE STEP

1. Attach support stay (C) single hole end to bracket (A) using bolt, spring washer and nut (O,P,O).
2. Attach the bracket (A) to the two pre-drilled holes in No. 2 body outrigger using bolt (F) spring washer (E) and nuts (O).
3. Secure the step support (S) to the two pre-drilled holes in the sill channel, using bolts (I), washers (H) and nyloc nuts (G).
4. Attach support stay (C) to a suitable hole in step support (S) using bolt (Q), spring washer (P) and nut (O).
5. Fit side step assembly (N) to hinge eyes in support bracket, using hinge pin (L) and secure using washer, spring washer and split pin (M) at either end.
6. Mark a position in the middle of the body sill panel and in line with the folding step. Drill a 4.5mm (3/16") diameter hole for fixing the rubber buffer.
7. Fit rubber buffer (W) to sill panel screw (Y), plain washer (X) under screw head, plain washer (V), spring washer (U) and nut (T).
8. Fit spring (R) for step, to hole in bracket and extension on folding step.
9. Tighten all bolts and check folding step movement.

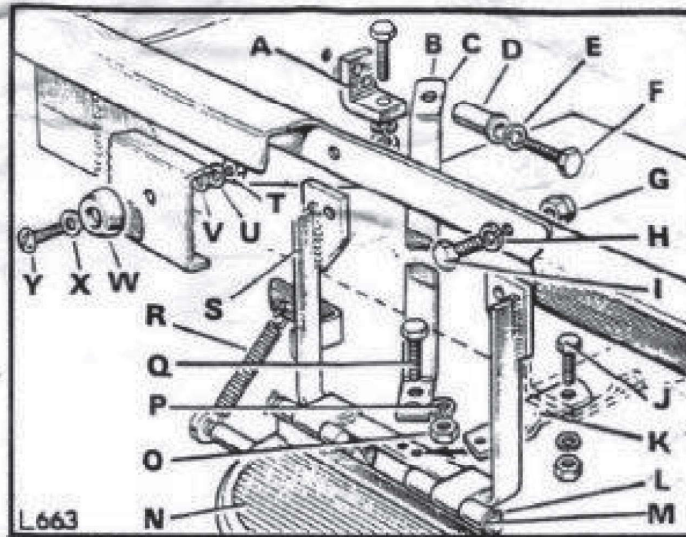


Fig 1. Arrangement of folding step and fixings

FOLDING SIDE STEP KIT 1 90606002

comprises:-

Step support complete		1	564729D
Bolt 5/16" UNF x 1") fixing step	2	SH605081LD
Plain washer) support to	2	3830L
Self locking nut 5/16" UNF) sill channel	2	NV605041L
Support stay for front step 11 1/4"		1	564731D
Support stay for front step with side fuel tank		1	564733D
Support stay for rear side step 9"		1	564732D
Bracket support stay to chassis frame		1	569197D
Bolt 1/4" UNF x 7/8") fixing bracket to stay,	2	SH604071LD
Spring washer) and stay to step support	2	WM600041LD
Nut 1/4" UNF) bracket	2	NH604041LD
Bolt 5/16" UNF x 7/8" Support stay to outrigger		1	255227D
Bolt 1/4" UNF x 7/8") fixing rear side step support	2	SH604071LD
Spring washer) stay and bracket to chassis	2	WM600041LD
Nut 1/4" UNF)	2	NH604041LD
Bolt 1/4" UNF x 1 1/4") fixing front side step	2	255211D
Spring washer) support stay and brackets	2	WM600041LD
Riv-nut 1/4" UNF) to chassis	2	514929D
Hinge pin for step		1	509120D
Plain washer)	2	WB110061LD
Spring washer) fixing hinge pin	1	WS600061LD
Split pin)	2	RTC600D
Spring for step		1	264362D
Rubber buffer		1	312027D
Screw 2BA x 5/8"		1	77758D
Plain washer) fixing rubber	1	4030LD
Plain washer) buffer to	1	WC702101LD
Spring washer) sill panel	1	WM702001LD
Nut 2BA)	1	RTC608D
Step) folding	1	NRC2341D
Mat) step assy	1	517977D
Rivet)	8	307840D
Screw)	4	77869D
Washer)	4	WM702001LD
Nut)	4	RTC608D

NOTE:

When fitting this side step assembly to early models which do not have the holes pre-drilled in sill channel or the outriggers, assemble the step support to the step support stay and bracket, and use as a template to mark off the positions of the holes to be drilled.