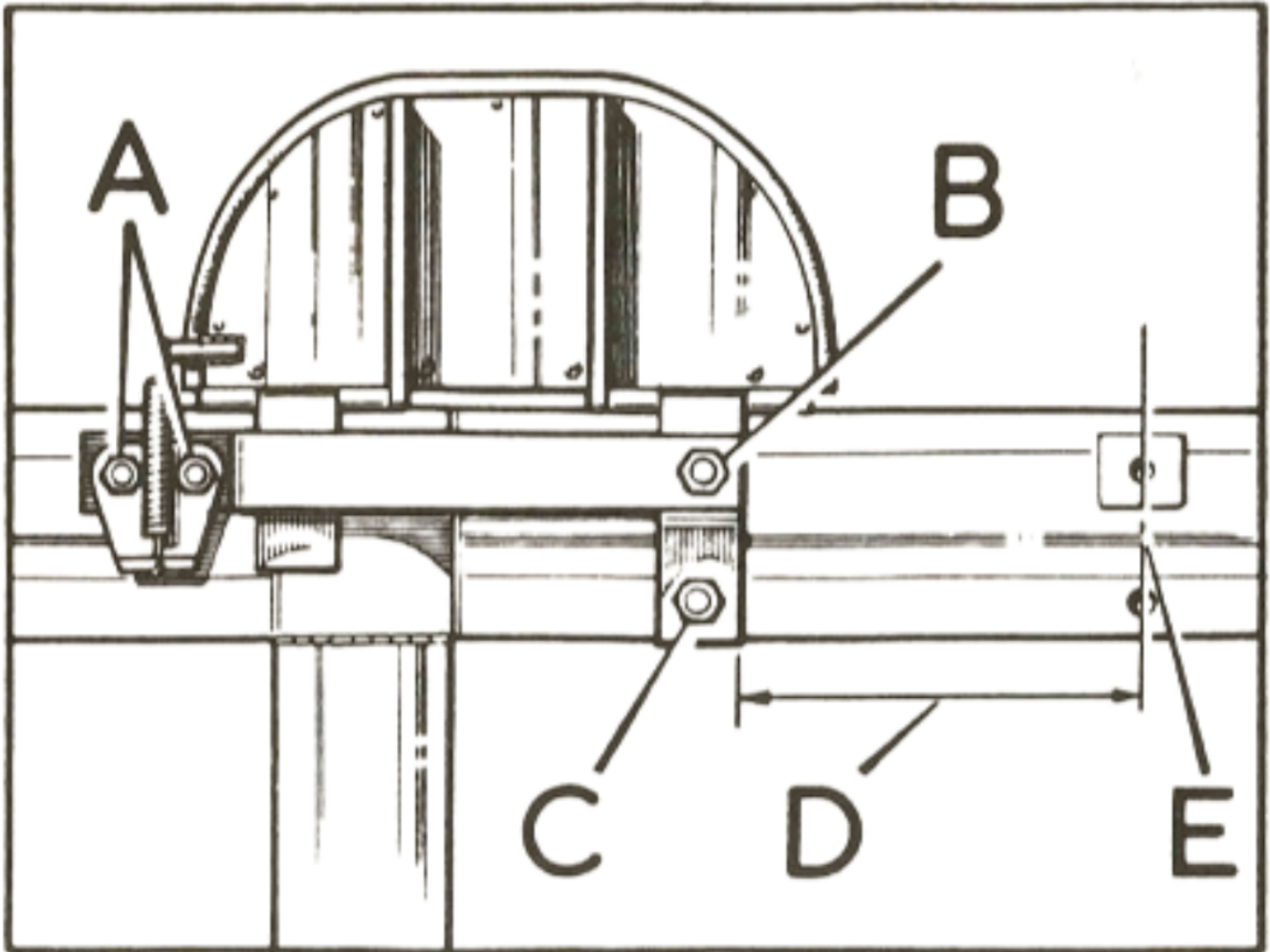




605934 Folding Rear Step Fitting Instructions

1. Hold the support bracket up to the rear crossmember keeping the edge approximately 7 inches from the centre. (see image).
2. Check there are 4 pre-drilled holes in the chassis. If the holes are not pre-drilled, they can be drilled by using the bracket as a template.
3. Remove any traces of paint from hole 'B' (see image) with a suitable tap. Screw the set bolt ($\frac{3}{8}$ " UNF x 1) with a spring washer into this hole. The other three holes should then line up for the next step.
4. Through hole 'C' (see image), fit the bolt ($\frac{3}{8}$ " UNF x $\frac{1}{4}$ ") and distance piece through the top of the chassis crossmember flange. Secure this in place using the self-locking nut ($\frac{3}{8}$ " UNF).
5. Through the 2 holes 'A' (see image), fit the 2 bolts ($\frac{5}{16}$ " UNF x $1\frac{1}{8}$ ") with 2 plain washers. Over the bolts, fit the anchor bracket for the spring and secure it in place using the 2 self-locking nuts ($\frac{5}{16}$ " UNF). Ensure the bracket is centralised and tighten the nuts.
6. Using a split pin and a plain washer on one end, assemble the hinge pin.
7. Align the step with the rear bracket then, working from right to left, thread the hinge pin through the hinges. End with a spring washer, plain washer and split pin.
8. On the side of the step, fit the spring from the anchor bracket to lug.
9. Using a $\frac{1}{8}$ " (3.175mm) drill, drill a hole 11.375" (288.9mm) from the chassis centre line and 2.75" (69.85mm) from the top of the rear chassis member. This will allow for the rubber buffer to be fitted.
10. Attach a plain washer to the drive screw and feed through the rubber buffer. This assembly can then be screwed into the hole drilled in step 9.



The above image shows the step in position on the vehicle when viewed from underneath.

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| A. 2 holes for anchor bracket and support bracket |
| B. Tapped hole for the set bolt |
| C. Hole for the bolt and distance piece |
| D. Distance from the centre of the rear chassis member to the edge of the bracket(7 inches) |
| E. Centre line of the rear crossmember |