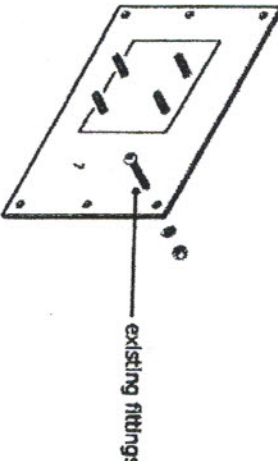


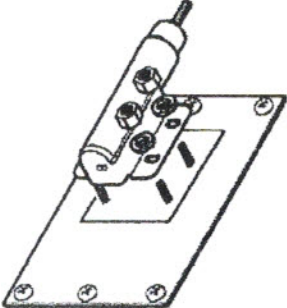
DOOR PLATE AND PISTON ASSEMBLY

Remove rear door trim.

Remove existing carrier and retain bolts for fitting new door plate.



PLEASE NOTE THERE IS NO NEED TO DRILL WITH THIS MODEL
The piston (8) can now be fitted on the studs on the door plate using M8 washer x4 and M8 Nut Nylock x4 provided.

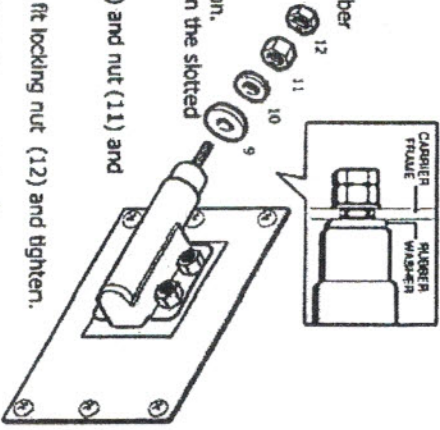


INTERNAL FITTING

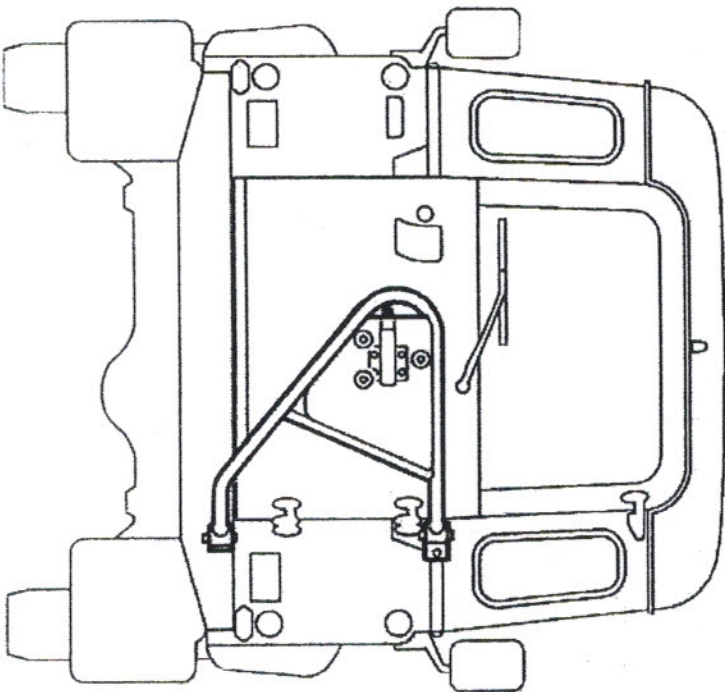
Open door and wheel carrier together and draw the piston washer (9) is located between the piston and carrier frame as shown.

Use the door and carrier, centralise piston bolt. Fully open door and check that the piston bolt is still in a central position. The piston bolt is not central - realign the piston bracket on the slotted holes to suit.

When you are happy with the alignment fit steel washer (10) and nut (11) and tighten until the rubber washer (9) is pinched.
Check that the carrier/door opens and closes satisfactorily, fit locking nut (12) and tighten.
Tighten all remaining fittings. Refit any internal trim and replace spare road wheel.



214-SWCDEF SWING AWAY 50



- Top Hinge (4)
- Top Hinge Backing Plate (5)
- Piston Carrier Assembly (8)
- Door Plate (7)
- Frame Assembly (6)
- Bottom Hinge & Backing Plates (2)
- M10 x 30 Bolt Qty 2
- M8 x 25 Bolt Qty 4
- M8 Washer Flat Qty 8
- M8 Nut Nylock Qty 4
- M12 Nut Bolt Nut (11)
- M12 Nut (12)
- M12 Washer (10)
- M12 Rubber Washer (9)
- M10 Washer Qty 2
- M12 x 90 Bolt Qty 2
- M12 Washer Qty 4
- M12 Nut Nylock Qty 2
- Nylon Washer Qty 2

PLEASE NOTE THE FOLLOWING :

To ensure that the mechanism works to it's full potential the SWING AWAY 50 must be fitted squarely to the body and will require final adjustments to achieve this.

During assembly only "pinch tighten" bolts, on completion when a satisfactory fit is achieved all fasteners will then need to be fully tightened.

Before drilling check that there are no cables or other obstructions in the effected area, as necessary carefully remove any internal trim.

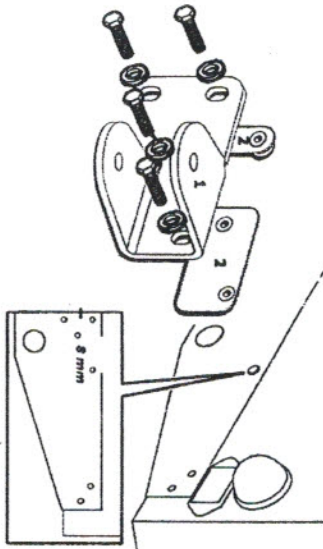
Remove spare road wheel.

BOTTOM HINGE

Remove the two fixings, remove and discard grab handle existing nut plate and fixings.

Position the bottom hinge (1), locate the nut plates (2) and secure with the four M8 bolts and washers.

NOTE: The nut plates (2) go behind the rear cross member.



NOTE:

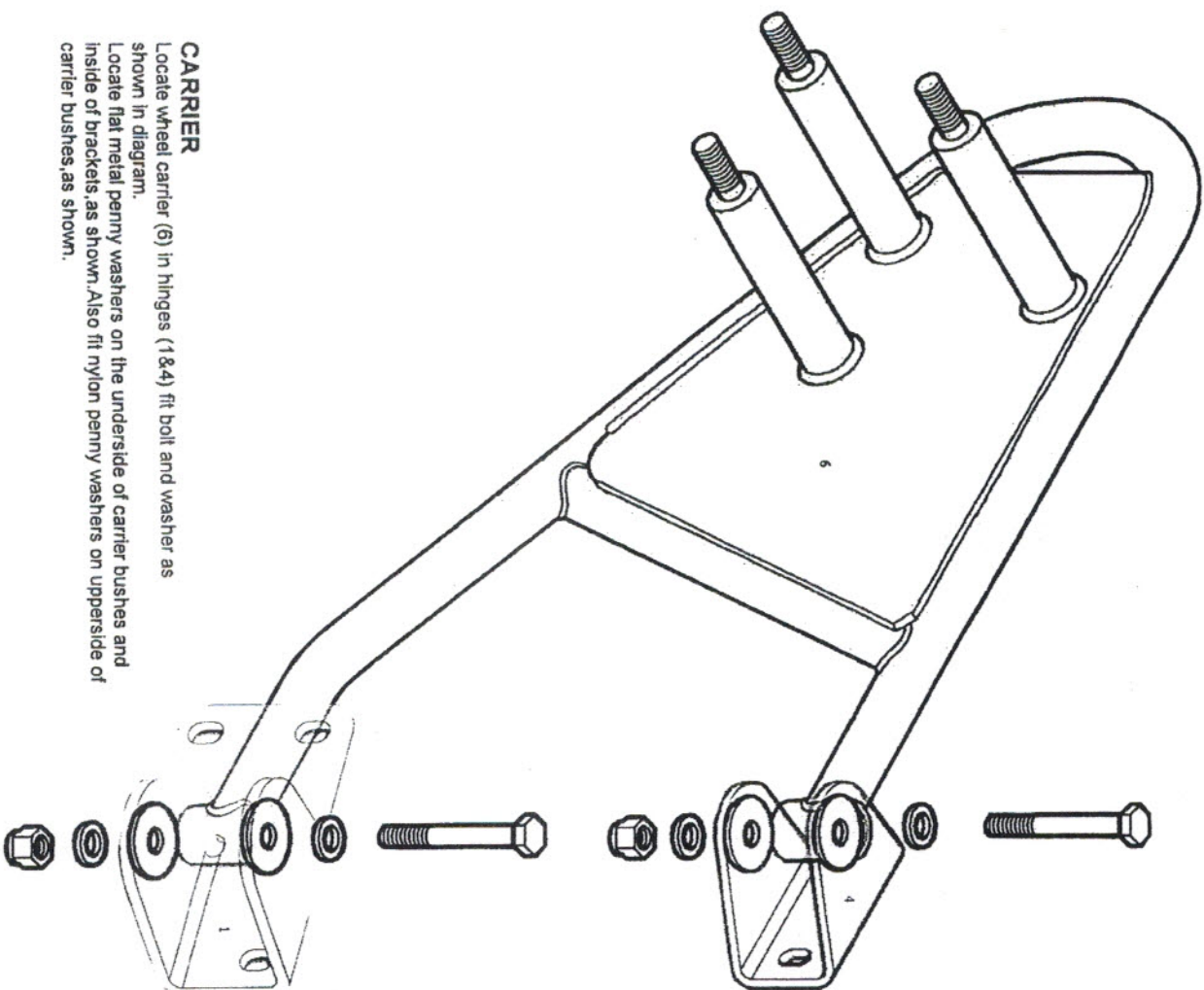
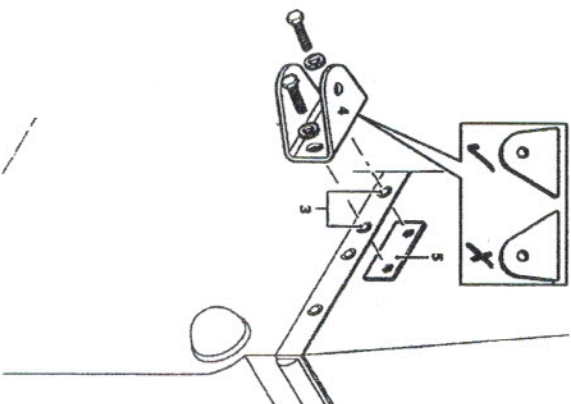
To ensure that the wheel carrier fits squarely the upper and lower hinges should be an equal distance from the body edge.

TOP HINGE

Remove the two existing rivets from the body capping and drill out the two holes (3) to 11mm for M10 Bolts.

Position the top hinge (4) as shown, locate the nut plate (5) and secure with the two M10 bolts and washers.

NOTE: The nut plate (5) goes behind the body work, inside the vehicle.



CARRIER

Locate wheel carrier (6) in hinges (1&4) fit bolt and washer as shown in diagram.
Locate flat metal penny washers on the underside of carrier bushes and inside of brackets as shown. Also fit nylon penny washers on upperrside of carrier bushes, as shown.

Accessories

WARNING:
Accessories which are not properly fitted can be dangerous. Read the instructions carefully prior to fitting. Whilst fitting, comply with the instructions at all times. If in doubt, consult your nearest Manttec Dealer.

ACHTUNG:
Nicht ungehemmt montiertes Zubehör kann gefährlich sein. Lesen Sie die Montageanleitung sorgfältig, bevor Sie das Teil montieren. Halten Sie sich bei der Montage an die Anweisung. Bei Unsicherheiten wenden Sie sich bitte an Ihren nächsten Händler.

AVERTISSEMENT:
Les accessoires qui ne sont pas correctement montés risquent d'être dangereux. Veuillez lire soigneusement les instructions avant d'effectuer la pose. Respecter toujours les instructions en cours de pose. En cas de doute, consulter votre revendeur/revendeuse Manttec. Neuil

AVVERTENZA:
Gli accessori non sistemati come previsto possono essere pericolosi. Leggere attentamente le istruzioni prima del montaggio. Durante il montaggio seguire sempre le relative istruzioni. In caso di dubbio rivolgersi al più vicino rivenditore della manttec.

AVISO:
Aquellos accesorios que no han sido ajustados debidamente pueden resultar peligrosos. Lea las instrucciones detenidamente antes de instalar el montaje. Durante el montaje siga las instrucciones en toda momento. En caso de duda póngase en contacto con el Concesionario de Manttec.

ADVERTENCIA:
Os Accesorios que não são instalados adequadamente podem ser perigosos. Leia as instruções cuidadosamente antes de instalar. Durante a montagem, obedecer as instruções todo o tempo. Se tiver alguma dúvida, consulte o Concessionário manttec mais próximo.

WAARSCHUWING:
Accessoires die niet op de juiste wijze zijn gemonteerd kunnen gevaar opleveren. Lees zorgvuldig de instructies alvorens met de montage te beginnen. Houd u tijdens de montage te allen tijde aan de instructies. Neem bij twijfel contact op met de dichtstbijzijnde manttec dealer.

ИПОБЕДИТЕЛИ:
То гориветата етоутигари не се язов консталирпел, амери јакоел си рина ериабиве. Аудитиор не обилит: ргов рговуодитр арге конобитрпел риве. Коти тип конобитрпел, тигетр аевреде не обилит. Ав Егре конобитрпел еигибодил, рксонувитрпел ер тов зјипитрегел ривитрпелувитрпел.

注意
正しく取り付けられない場合は危険があります。取付ける前にこのマニュアルをよくお読みなさい。取付けの際は必ずこのマニュアルにある指示に従ってください。何か不明な点がありましたら、お近くのマンテック・ローバー社のディーラーまでお問い合わせください。

FITTING INSTRUCTION

EINBAUANLEITUNG

INSTRUCTION DE MONTAGE

ISTRUZIONI PER L'USO

INSTRUCCIONES DE MONTAJE

INSTRUÇÕES DE MONTAGEM

MONTAGEHANDLEIDING

ОАИЛИА ТОННОЕТНЕНН

取付用マニュアル